

# CM-3015/10015

**Technical Specifications** 



CM 10015

	CM-3015 10015		
Item	Specification	Unit	
Cutting area	3000/10000 x 1500	mm x mm	
Maximum stroke X and Y axis	3050/10100 x 1550	mm x mm	
X- and Y-axis positioning accuracy	$\pm 0.02$	mm	
Repositioning accuracy	$\pm 0.02$	mm	
Maximum positioning speed X- and Y-axis	120	m/min	
Max. simultaneous X- and Y-axis positioning speed	130	m/min	
Maximum acceleration X- and Y-axis	12	m/s2	
Maximum simultaneous X- and Y-axis acceleration	>20	m/s2	
Maximum Z-axis acceleration	25	m/s2	
Maximum sheet weight	1000 3300	kg	
Basic machine main dimensions (including double	4950/11950 x2260x	mm x mm x mm	
table pallet changer)	2260		
Maximum pressure oxygen cutting gas	10	bar	
Maximum pressure nitrogen cutting gas	25	bar	
Maximum pressure third cutting gas	25	bar	
Minimum compressed air inlet pressure	6	bar	
Maximum compressed air consumption	5	Nl/s	

#### 3000 W UP TO 8000 W FIBER LASER

#### **ELECTRICAL INSTALLATION REQUIREMENTS**

Item	Specification	Unit
Power supply	3 x 380	V
Net frequency	50	Hz

### For more information contact sales.europe@prclaser.com

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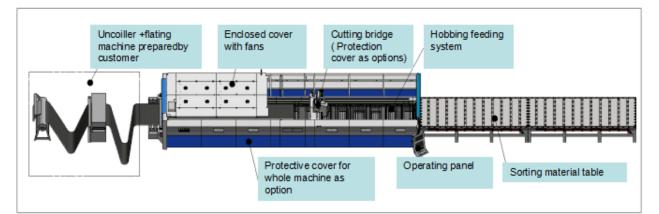
Advanced "Single head" laser cutting machine with compact layout for cutting long parts, available as "stand-alone" system or integrated in a "coilcutting" production line, to cut long parts for e.g. store shelves, trucks, buses, etc...

Table size from 3m up to 10m length x 1.5m width. Customizable length!!

Double-drive gantry flying optics laser cutting system. The lightweight gantry bridge has been optimized to have an extreme high stiffness allowing to reach very high dynamics without compromising the accuracy

of the parts over the entire span of the width of the working range.

- The compact design of the Z-axis offers an optimum weight distribution, • while keeping the access for the operator to the cutting head easy and straightforward.
- Designed for laser beam delivery by optical fiber (3000W to 8000W).
- For "coil-cutting line integration", the machine is equipped with a special "rolling cutting bed", which also serves for the feeding of the material and the unloading of the finished parts, with output sorting system. See below example.





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